OSA -1066-67

LN 3651

2 March 1967

Profonds

Subject:

Amendment to Residual Material List, Contract LG-5005

Reference:

Final Closing Contract Proposal, Exhibit D Attachment I,

Contract LG-5005, Hycon LN 3613, 3 February 1967

Dear Sir:

Subsequent to the submittal of the referenced proposal, a number of pricing errors were uncovered in the Residual Material Listing (Exhibit D, Attachment I). The proposed list has now been thoroughly reviewed and the attached amendment includes all pricing changes.

It is requested that this amendment be incorporated into Hycon's proposal of 3 February 1967 for the closing of Contract IG-5005.

Very truly yours,

STATINTL

HYCON COMPANY

Contracts Administrator

STATINTL

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ITEM NBR.	PROPOSED UNIT COST	PROPOSED TOTAL COST	REVISED UNIT COST	REVISED TOTAL COST
127 135 145 148 153 155 161 168 182 185 186 194 202 211 217 219 220 229 241 262 271 272	\$ 11.64 44.07 4.08 13.30 106.01 48.16 39.42 16.92 20.71 15.77 4.95 22.32 87.34 19.90 2.69 2.33 57.00 19.66 34.42 26.21 14.87	\$ 34.92 44.07 4.08 13.30 318.03 240.80 39.42 16.92 62.13 78.85 4.95 22.27 135.52 349.36 39.80 16.14 16.31 114.10 28.00 1,277.90 240.94 26.84 131.05 29.74	\$ 10.69 48.45 4.48 11.00 151.04 31.80 35.20 5.57 27.84 2.43 11.84 32.06 18.56 96.00 31.30 2.36 3.84 13.95 3.95 3.95 5.91 5.91 5.60 1.60	\$ 32.07 48.45 4.48 11.00 453.12 159.00 35.20 5.57 83.52 12.15 11.84 32.06 204.16 384.00 62.60 14.16 26.88 27.90 7.74 32.50 41.37 10.26 8.00 3.20
TOTAL	Net Reduction	\$11,752.21 n in Residual Ma	aterial Value	\$ 6,084.82 5,667.39
		ract Value - Res		\$26,242.59

ATTACHMENT I (Amended) RESIDUAL MATERIAL CONTRACT LG-5005

ITEM NBR.	PROPOSED UNIT COST	PROPOSED TOTAL COST	REVISED UNIT COST	REVISED TOTAL COST
7 11 21 24 34 55 56 77 77 80 82 83 84 89 99 99 99 10 10 10 10 11 12 12 12 12 12 12 12 12 12 12 12 12	\$ 43.76 49.12 40.33	\$ 29.65 262.62 116.24 40.12 80.58 80.66 12.18 77.18 58.44 133.00 2,44.96 116.64 123.08 11750.22 135.08 131.750.22 135.08 131.750.22 135.00 935.00	\$ 45.60 24.576 10.60 10.50 10.60	\$ 45.06 441.60 99.84 69.57 69.12 217.60 24.50 117.24 158.00 395.40 63.48 17.44 18.96 215.04 148.48 198.40 163.86 34.56 70.40 126.72 46.80 236.80 37.40 338.90 150.64 64.00 215.06 48.64 64.00 215.36 260.40 63.52 32.50 48.80 37.52 32.60 48.80 37.52 32.50 48.80 37.52 32.50 48.80 37.52 32.50
126	39.96	1 19.88	33.78	101.34

Item No.	Part Number	Nomenclature	Residual Quantity	Unit/Cost	Total Cost
288. 289. 290. 291. 292.	134172-5 134172-6 134172-7 134189 134215 134219	Angle Angle Angle Spa cer Retainer Link	1 1 1 4 4 4	1.50 3.00 4.50 4.63 39.43 26.21	1.50 3.00 4.50 18.52 157.72 104.84
			Total Contract Value		\$31,909.98

ATTACHMENT II

OBSOLETE RESIDUAL MATERIAL

Item No.	Part Number	Nomenclatu	re .	Residual Quantity	Unit/Cost	Total Cost
1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16.	131253 131260 131342-1 131345 131444-2 131444-3 131474 132827 132866 133002 133028 133033-12 133059 133082 133082 133822 133810 133822	Switch Bearing Housing Pulley Filters Filters Stud Bracket Collet Arm Pad Casting Retainer Base Match Spring Arm Screw		7 3 1 12 33 7 1 9 1 20 2 2 2 2	4.25 49.38 91.80 37.51 6.07 7.55 17.87 5.46 16.11 30.78 3.54 2.57 12.57 35.40 44.89 5.91 5.13	29.75 148.14 91.80 450.12 200.31 52.78 17.87 49.14 16.11 30.78 70.80 5.14 25.14 70.80 44.89 11.82 20.52
18. 19.	133853 - 2 134210	Plunger Stop		5 1	7.00 3.50	35.00 3.50
	,		Total (Contract Value		1,374.41

ATTACHMENT III

SCRAP MATERIALS

In accordance with the P.S.O. Contractor Brochure, Section IV,

Item "B", Hycon submitted to the Depot a Request for Disposition of Scrap

Material under LN 3181 on 30 September 1965.

On 11 October 1965, authority was granted by the Depot to proceed with the disposal of the items shown on the attached shipping documents. The total contract value of these items was established at \$13,708.51.

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	H15019-011	BEARING	EA	2	4.68
·r	H25082-002	BEARING	EA	2:	19.76
*	H15026-002	BEARING	ea	1.	2.16
, 6.	#15026-002	BEARING	ea	11.	2.16
	H19432-004	COMMECTOR	ea	1.	1.05
4	H19475-002	Capacitor	ea	2	5.30
4	H19477-281	CAPACITOR	EA	4.	13.20
0.	NFS535-007	BULB	EA	2	1.80
4	и59754-001	SPACER	EA	1.	4-00
	H62025-005	RELAY	ea	1	29-33
. 19	H52128-017	Relay	æa	1.	19.60
	B62128-017	RELAY	ea	2	39.20

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3.34	STOCK NUMBER	NOMENCLATURE	U/I	QTY	TOTAL PRICE
#	H62139-005	RELAY	EA	<u> </u>	13.00
	H62239-252	RELAY	EA	ı	11.00
¥ .	E655/15-00T	RELAY	EA	1	39.46
1 1 . 1	Ress/15-003	RELAY	EA	1	19.75
) ₄	H70022-CC1	Socket	EA	ı	4.95
· ·	H70259-004	DIODE	EA	1	14.50
•	H70279-001	SOLENOID	ea	1	46.00
त्त	H70279-001	SOLENOID	EA	3	138.00
N	H74204-014	DIODE	EA	1	2.75
() (H80103-005	Transistor	EA	1	10.10
. 0	я80179-001	TRANSISTOR	EA	5	13.75
· 1	NF-131263	BELLOWS ASSY	EA	ı	35.00

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DIGA.	STOCK NUMBER	NOMENCLATURE	IJ/I	Cl.A	TOTAL PR	ICE
. »	NF-131267	ROLLER	EA	15	772.50	
ř	NF-131268	CAP DUST	EA	13	131.40	15.
*	NF-131275	BELT	EA	51	593.45	
**	NF-131262-20	, HEATER	ĘA	1	30.00	
٤.	NF-131282	HEATER	ea	1	45.00	
• э	WF-131297	MIRROR INSULATION	EA	8	377.60	
, ਜ	NF-131318-5	BRACKET	ea	13	76.80	*
*	NF-131318 - 7	BRACKET	ea	13	72.00	*
	NF-131351-1	SPROCKET	EA	2	28.66	,
0.	NF-131355	BELT	EA	16	174.75	.*
. E	NF-131353.	TUBE	EA	1	24.50	
- 3 - n vik	NF-131352	SPROCKET /-///-/-/	EA	2	22.24	β

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WM .	STOCK NUMBER	NOMENCLATURE	U/I	(Ú, X	TOTAL PRICE
3-	H15024-017	BEARING	EA	2	3.96
u b	NF-131353	TUBE	EA	1	24.50
•	NF-131352	SPROCKET	ea	5	22.24
d	H15024-017	BEARING	EA	2	3.96
•	NF-131355	BELT	EA	2	23.30
A	NE-131700.	CURTAIN	EA	L _k	80.00
4	NF-131387	ROLLER	ea	2	63.14
	NF-131387-1	ROLLER	EΑ	8	252-56
	WF-131387-2	ROLLER	EA	1	140-50
	NF-131392	FRAME	EA	l3.	181.60
. 4	NF-131393-1	SLIT MASK	ea	13	223.45
î.	NF-131393-2/	SLIT MASK -/-/-/-/-/-/-/-/-/-	EA	11	172.15

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TETTER EN LE TETTER DE SENTE TETTER DE SENTE DE	STOCK NUMBER	NOMENCLATURE	u/ı	QPY	TOTAL PRICE
· · · ·	NF-131393-3	MASK, SLIT	ea	11	172.15
	NF-131400	CURTAIN	EA	45	846.00
, a	NF-131410	Housing	EA	8	276.39
* 0	WF-131413	CAM	EA	1/5	213.10
·	MF-131414	SWITTCH ASSY	ea	1	70.63
•	WF-131,617	SPRING	EA	31.	34-10
	MF-131418	Shaft	ea	1	12.50
a.	HF-131444-2	FILIER	EA	1	hh.13
a.	图7-131444-1	FILTER	EA	3.	5.00
~	NF-13451-2	TRANSDUCER	EA	1	155.00
ş Terde	NF-131459	Switch 2 wave	EA	9	215.46
5 * 0	NF-131460	AMPLIFIER /-/-/-/-/-/-/-/-//-//-/	EA	8	266.98

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•	NF-131487-3	TRANSDUCER	EA	1.	5.00
₹3 too. ≱	NF-131494	CHOKE	EA	3	74.00
÷	NF-131497	STEPMOTOR AMP.	EA	5	1323.85
<i>ħ.</i> ,	NF-132382	MOTOR D.C.	EA	2	85.00
5.	NF-132395	TRANSFORMER	EΑ	8	33.70
ों 🔻	NF-132927-1	PULLEY	ea	-	73.50
7	NF-132927	PULLEY	EA	2	81.23
3.	NF-132931	SUPPORT	ea	5	304.00
	HF-132940	DISCONNECT	BA	8	92.00
M.	MF-132944	SHAFF	ea	3.0	65.00
and the	NF-132945	PULLEY	EA	٤	10.08
en de en	NF-132949	ARM -/-//-/-/-/-/-/-/-/-//////-	, ea	21	196.18

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and the second s	STOCK NUMBER	NOMENCLATURE	U/I	GTY	Total Price
·	NF-13295 ¹)	SHAFT	EA	8	26.00
· #4	nr-132959	ARM	EA	ક	32.00
, .	NF-132968	SPRING	ea	1	10.21
3. gr	nr-132968 -1	SPRING	EA	8	81.68
,i w	NF-132989	DRACKET	ea	70	108.10
2. 2. o	WF-133018	IDLER	EA	10	135.00
+ u	NF-133020	ROLLER IDLER	BA	24	65.21
, i ,	NF-133028	SCREWS	· EA	1	4.75
	NT-133031	SECTON GEAR	ea	6	340.00
A.	NF-133037	Mask format	ea	Žį.	234.20
3.	NF-133047	PLATE MTG	PA	6	161.58

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	STOCK NUMBER	NOMENCLATURE	U/I	CLA	TOPAL PRICE
.a.n	NF-133054	PRACKET	EA	1.9	122.65
(<u>)</u>	NF-133059	NUR, CORE	EA	₽8	709.63
3.	MF-133071	STOP, SHUFFLE	ea	21.	155.56
12 12	WF-133076	shaft	EA	l,	96.00
(3).	NF-133077	LICHT SHIFLD	EA	1.9	152.00
t a	HY-1.33086	FILM COME	EΛ	1.3	316.68
f a	WF-133089	Gaskey	EA	1.2	57.60
) H	NF-133128-4	STANDOFF	ea	27	82.98
1	NF-133305	SHAFT FILM CORE	ea	5	175.00
() u	NF-133310	Shafy	ea	11	91.94
TR ADD	NF-133317	P.C. BOARD	EA	â	52.40
A.	NF-133331	SUPFORT ASSY /-/-/-/-/-/-/-/	EA	3	159.83

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ANTENIA.	STOCK NUMBER	Nomenci ature	U/I	ĆĮ.	TOTAL PRICE	
de.	NF-133331-2	TUER	EA	1	11.93	•
-	NF-133333	SHAPT	EA	4,	58.00	
	WF-133338	FULLEY	EA	17	212.50	
* 45e	NF-133359	COVER DAMFER	EA	1	47.44	
-, _r .	NF-133558	BLOCK	EA	8	206.17	
J ² , par	NF-133659	SUPPORT FILM	EA .	13	433.38	
. **	MF-133661	BRAIL SPRING	EA	5	80.00	
· 6	NT-133665-6	SPACER	ea	Į.	85.15	
41	NF-133665-5	SPACER	AS	1	74.99	
(NP-133671	BELT CLAMP	ea	8	122.45	
i i i i i i i i i i i i i i i i i i i	MF-133721	CURTAIN ASSY	EA	´ ı	60.00	
2.	NP-133750	CUNTAIN ASSY	EA	3	60.00	

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	NF-133823	GUIDE, CARRIAGE	BA	2	64.00	
	NF-133826	PLUG	EA	2	28,95	
	WF-133834	SPRING	ea	13	26.00	
٠.	NF-133855	DULLEY	EA	1	17.50	
1	NF-135107	TERM BOARD	EA	ıs	33.00	

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A Pre	CPL.	IG-5005	

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EXHIBIT E

CONTRACT LG-5005

TOOLING

The attached list includes all tooling procured or fabricated under the contract. It is requested that the accountability for all tooling be transferred to contract O-TM-5002.

In arriving at the estimated total contract value for the tooling, the composite overhead and G & A rates for the contract period were applied to the prime costs.

EXHIBIT E

CONTRACT LG 5005

TOOLING

TOOL NUMBER	DESCRIPTION	COST
T-131201-01	Drill Jig (Steel)	135.00
T-131206-01	Alignment Fixture	132.00
T-131207-01	Harness Board	140.00
T-131207-001	Test Set, Data Chamber	150.00
T-131208-01	Pattern	5,480.00
T-131208-02	Holding Fixture	1,200.00
T-131208-03	Insp. & Drill Fixture	1,300.00
T-131208-04	Mill Fixture	1,150.00
T-131208-05	Mill Fixture	825.00
T-131208-06	Drill Jig "V" Slot	120.00
T-131208-07	Drill Bar Side MM	352.00
T-131208-08	Drill Bar Side JJ	318.00
T-131208-09	Form Cutter	228.00
T-131208-10-4	Drill Fixture	235.00
T-131209-01	Test Fixture Oblique Head	650.00
T-131209-03-1,-2,-3	Bonding Fixture	230.00
T-131214-01	Platen Test Fixture	.600.00
T-131215-01	Drill Plates	373.00
T-131215-02	Drill Plates	520.00
T-131215-03	Drill Plates	532.00
T-131215-0 ⁾ +	Deflection Test Fixture	120.00
T-131215-05	Deflection Tool for Test	183.00
T-131217-01	Test Set	750.00
T-131217-02	Test Set	750.00
T-131218-01	Film Winding Fixture	820.00
T-131218-02	Test Fixture (Cart)	165.00
T-131218-03	Lifting Sling	115.00
T-131218-04	Interface Junction Box Assy.	825.00
T-131218-05	Thermal Control Test Box	650.00
T-131218-10	IMC Rate Test Fixture	130.00
T-131218-13	Collimation Control Box	455.00
T-131219-01	Harness Board	120.00
T-131219-0 01 .	Sequential Control Test Set	850.00
T-131220-01	Test Fixture External Elec.	540.00
T-131220-02	Harness Board	120.00

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TOOL NUMBER	DESCRIPTION	COST
,	 	-
T-131249-01	Pattern	195.00
T-131267-01	Rubber Mold	250.00
T-131272-02	Drill Jig	112.00
T-131277-01	Torque Test Fixture	
T-131277-03		116.00
	Assembly Drill Jig	1,580.00
T-131277-04	Shutter Locating Fixture	950.00
T-131277-06	Shutter Assembly Tool	250.00
T-131277-001	Test Set (2) sets	600.00
T-131281-001	Test Set	390.00
T-131288-01	Harness Board	150.00
T-131288-001	Test Set	630.00
T-131289-01	Storage Box (3 pcs.)	320.00
T-131289-02	Collimation Test Set	320.00
T-131290-001	Test Set	650.00
T-131293-02	Lifting Sling	320.00
T-131321-1-01 & 02	Pattern - (2 pcs.)	120.00
T-131342	Pattern	295.61
T-1313 ¹ +2-02	Holding Fixture	
T-131342-03	Drill Plate	235.00
T-131444-01	Blanking Die	200.00
T-131459-001		580.00
T-131460-001	Test Set	230.00
	Test Set (2)	480.00
T-132126-01	Harness Board	100.00
T-132126-001	Test Set	405.00
T-132130-001 & T-132134-001		700.00
T-132130-01	Harness Board	110.00
T-132131-01	Harness Board	130.00
T-132182 -001	Shutter Control Test Set	475.00
T-132388-01	Test Fixture	185.00
T-132878-001	IMC Chpr. Drvr. Test Set	350.00
T-132915-01	Mold	600.00
T-132916	Pattern	150.00
T-132919-01	Lathe Fixture	545.00
T-132919-02	Mill	190.00
T-132919-03	Drill Jig	
T-132919-07	Drill Jig	770.00
T-132919-08	Mill Fixture	342.00
T-131919-09		120.00
T-132919-10	Mill Fixture	120.00
T-132934~1	Pattern	629.00
	Pattern	182.00
T-132934-01	Mill Fixture	172.00
T-132934-02	Drill Jig	311.00
T-132934-03	Line Reaming Fixture	440.00
T-133001-01	Pattern	205.00
T-133001-02	Mill Fixture	197.00
T-133001-03	Mill Fixture	135.00

TOOL NUMBER	DESCRIPTION	COST
T-133001-0 ⁾ +	Drill Plate	- 382.00
T-133001-05	Boring Fixture	160.00
T-133001-06	Drill Plate	208.00
T-133003-01	Drill & Holding Fixture	130.00
T-133033	Temp. (Contour)	155.00
T-133033-01	Tool Master	311.00
T-133033-02	Drill Plate	223.00
T-133033-03	Mill Fixture	162.00
T-133033-04	Mill Fixture	188.00
T-133033-05	Drill Jig	1,250.00
T-133033-06	Mill Fixture	158.00
T-133033-07	Contour Cam	155.00
T-133033-08	Drill Plate	223.00
T-133033-09	Arbor Collar	270.00
	Vacuum Test Set	350.00
T-133033-10	Drill Jig	128.00
T-133037-01	Expendable Master (Dest. in Prod)	320.00
T-133038-01	Laminating Mold	340.00
T-133038-02	Trim and Drill Fixture	300.00
T-133038-03		255.00
T-133038-04	Expendable Master (Dest. in Prod)	
T-133038-05	Laminating Mold	275.00 128.0 0
T-133044-01	Assembly Fixture	
T-133066	Pattern	220.00
T-133066-01	Dummy Shutter	200.00
T-133069-01	Profile Temp. (3 pcs.)	165.00
T-133074-01	Drill Plate	675.00
T-133074-2-01	Profile Temp. & Dual Plate	260.00
T-133084-01	Mold	126.00
т-133086-01	Film Cores in house use	350.00
T-133217-01	Mold & Die	180.00
T-133217-001	Test Set	420.00
T-133320-01	Drill Jig	252.00
T-133657-01	Drill Jig for 132926,27	397.00
T-133661-01 .	Holding Fixture for spring	110.00
T-134300-001	Test Set IMC Amp.	510.00
T-134321-01	Rubber Mold 1 of 3 and 2 of 3	130.00
T-134650-01	Test Set	286.00
T-134808-01	Dummy Lens Cell	160.00
T-134901-01	Base Handling Dolly	300.00
T-134904-04	Locating Tool (6 pcs.)	480.00
T-134905-23	Oblique Head Test Fixture	485.00
T-134912-33-01	Sling, Lifting	140.00
T-134914-43-001	Plate (match drill)	250 .0 0
SK134903-89	Plastic Shutter Box	180.00
SK134905-27	.Dummy Mirror	230.00
sk134912-16	Shutter Test (Box & Tunnel) (2 ea.)	1,480.00

TOOL NUMBER			DESCRIPTION	COST
SK134914-35			Collimation Fixture	495.00
T-133037-02			Punch & Die	360.00
T-131201-01			Drill Jig (Alum)	80.00
T-131206 -0 2	•		Assembly Plug	38 .0 0
T-131208-10-1			Drill Plate	65.00
T-131208-10-2	r		Drill Plate	65 .0 0
T-131208-10-3			Extension Holder	40.00
T-131208-10-5	•	•	Angle Set Plate	96.00
T-131208-10-6			Drill Plate	50.00
T-131208-10-7			Cover Template	25.00
T-131208-10-8			(2) Scribes 6" x 12" long	35.00
T-131208-10-8			(2) Indicator Holders	80.00
T-131208-10-9	,		Rails	55.00
T-131209-02			Vibrating Balancing	7.98
T-131215-06			Torque Fixture	95.00
T-131218-09			Shim Split	65.00
T-131218-11			Assembly Test Fixture (Film Loop)	78.00
T-131218-12			Set 40 on V over H Bracket	35.00
T-131272-01			Lathe Holding Fixture	55 .0 0
T-131277-02			Assembly Tool	85.00
T-131288-02			Template	44 .0 0
T-131293-01			Locating Pin (2)	55 .0 0
T-131324-01			Metal Match Plate	35.00
T-131342-04			C/Bore	6.85
T-131371-01			Bonding Fixture	25.00
T-131393-01			Bonding Aid	85.00
T-131431-01 T-131442-01			Pattern	75.00
T-131442-01			Gage (THD)	62.00
T-131451-01	!		Gage (THD)	62.00
T-131 ¹ +60-01			Transducer Tester	55,00
T-131482			Straightening Fixture	25.00
T-132919-04			Tool to remove Carriage	22.00
T-132919-05			Boring Bar	60.00
T-132919-06			Mill Cutter	19.00
T-132922-01			Mill Cutter	19.00
T-132934-04			Mill Cutter	13.55
T-132947-01			Ext. Drills & Reamers (7 pcs.)	85.00
T-132952-01			Holding Fixture	78.00
T-132952-02			Pin Installation Tool Holding Fixture	42.00
T-132974-01	,		Spanner Wrench	33.00
T-132974-02			Wrench	30.00
T-132975-01			Spanner Wrench	32.00
T-133005-1			Pattern	25.00
T-135033-11			Pattern	80.00
T-133033-12			Pattern	90.00
T-133034-01			Spc. Reamer	45.00 18.00
T-133038-06			Laminating Mold	
32 3			TOTAL	75.00

TOOL NUMBER	DESCRIPTION	COST
T-133038-07	Router Fixture	50.00
T-133050-01	Lathe Fixture	65.00
T-133068-01	Mandrel	62.00
T-133069-02	Wrench	16.00
T-133074-1-2	Shop Aid	42.00
T-133096-01-1 & 2	Template & Punchq	43.00
T-133166-01	Drill Jig	65.00
T-133331-01	Holding Fixture	86.00
T-133333-01	Tool Block	65.00
T-133359-2-01	Spot Welding Fixture	75.00
T-133806-01	Punch	22.00
T-133823-01	Holding Fixture	65.00
T-134172-08	Chem-Mill Fixture 1 of 3	30.00
T-134172-08	Chem-Mill Fixture 2 of 3	30.00
T-134172-08	Chem-Mill Fixture 3 of 3	30.00
T-134321-01	Steel Rule die 3 of 3	25.00
T-134906-02	Lens Jig	92.00
T-131219-07	Check Fixture	75.00
T-131219-08	Drill Jig	65.00
SK134914-29	Test Fixture	17.00
sk134914-48	Gage	55.00
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